



## GT Series High Efficiency Geothermal/Water Source Step-Capacity Heat Pump — R-410A

**Ground Water Application: Water Temp 45° to 75°**

**Ground Loop Application: Temp Range 25° to 110°**

The GT Series Geothermal/Water Source Heat Pump delivers economical year-round comfort by utilizing nature's most abundant and efficient solar energy collector – the earth. The GT Series heat pumps are designed for low water flow rates and offer cooling efficiencies up to 29.1 EER and heating efficiencies up to 4.8 COP on ground water, and cooling efficiencies up to 24.9 EER and heating efficiencies up to 4.4 COP on ground loop.

All units are shipped prewired for fast, easy installation in residential or commercial buildings.

### TYPICAL INSTALLATION APPLICATIONS

Compressor, Blower and A Coil Sections stack vertically for upflow and counterflow installations. Blower and A Coil Sections can be remotely mounted in attics or crawl spaces providing horizontal right or left opportunities.



## Engineered Features

### Steel Cabinet:

Galvanized 20 gauge zinc coated steel cabinet with baked-on, textured enamel which allows it to withstand 1000 hours of salt spray exposure.

### Multi-Capacity Two-Stage:

Simple thermostatic control seamlessly stages the compressor and indoor airflow rate between full and part load capacity operation without cycling the compressor. This helps to maximize comfort, humidity control, energy efficiency and overall reduction in compressor cycling for improved system life.

### Step Capacity Compressor:

Copeland step-capacity (2-stage) scroll compressors are designed for increased efficiency, quieter operation and improved reliability for longer life.

### R-410A Refrigerant:

Designed with R-410A (HFC) non-ozone depleting refrigerant in compliance with the Montreal protocol and 2010 EPA requirements.

### Liquid Line Drier:

Protects system against moisture.

### Thermostatic Expansion Valve:

For wide range refrigerant control (2-way operation).

### High Pressure Switch:

Provides additional protection for the system.

### Low Pressure Switch:

Two switches provided. Factory wired switch is for ground water applications, alternate switch is field connected for ground loop applications.

### Control Panel:

Mid-level for easy access. Blower section includes transformer and blower control.

### High Efficiency Coaxial Water Coil in either Copper or Cupronickel

Water to refrigerant coil is completely insulated to prevent frost build-up at low temperature operation.

### Indoor Air Coil:

Grooved copper tubing and enhanced louvered aluminum fin for maximum heat transfer and energy efficiency.

Coil is constructed with special corrosion resistant hydrophilic fin stock with 2-layer coating. (1st layer - blue acrylic primer; 2nd layer - clear topcoat.)

Alternate coil coating is black E-Coat electrostatic coating on complete coil.

### Lockout Circuit:

Built-in lockout circuit resets from the room thermostat. Provides commercial quality protection to the compressor.

### Variable Speed ECM Blower Motor:

- High Efficiency
- Soft starting - low noise on start up
- Continuous fan - will operate at 50% of rated Stage 2 airflow

### Mild Weather Operation:

Part Load Cooling Operation will operate at 20% reduced airflow for the first 5 minutes of operation. This results in 32% increased applied moisture removal during this 5-minute period, and helps humidity control during short-run conditions. This is seamlessly controlled internal of the unit controls with no required user intervention.

### Water Connections:

All water connections on outside of cabinet. Brass full swivel double o-ring connection with 1" full flow ports.

### Refrigerant Connections:

Special self-sealing fittings are used with 3' line set for stacked upflow or downflow applications, and line sets up to 50' available for horizontal or dual-fuel applications.

### Service Access Ports:

Permits service pressure check of discharge and suction pressures.

### Filter Rack (Optional):

Accessory kit with 1" filter (reversible for left or right side access for upflow installations).

### Accessory Electric Duct Heater Option:

5, 10, 15 and 20KW nominal size. Field installed external to unit. For upflow and horizontal duct installation only.

### Optional Accessories:

Room thermostat - Water accessory kit - Waterflow controls.

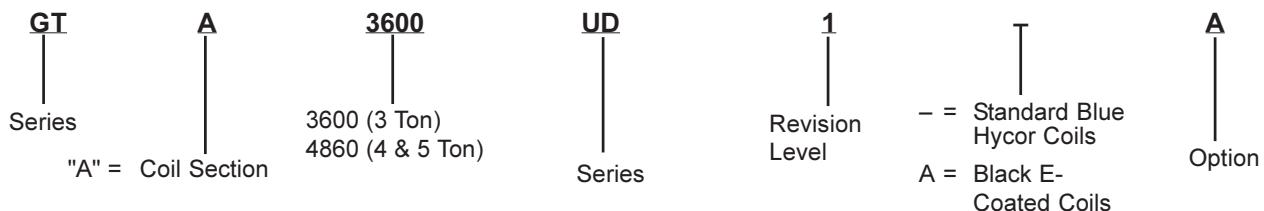
### Domestic Hot Water Heat Exchanger System:

Double wall vented heat exchanger and pump with ECM motor and operating controls, factory installed on all 1-phase models.

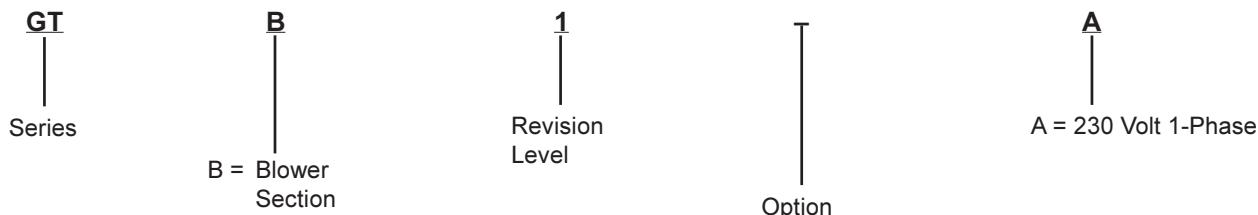
**Hot Water Heating Performance and Operating Cost Savings:** The actual amount of hot water (gallons of hot water per day) generated and resultant operating cost savings can vary greatly because of several factors: heat pump system size, hours per day of operation of the heat pump, mode of operation (cooling vs. heating), hot water usage patterns, heat pump water supply system (ground water, ground or pond loop, etc.), and climatic conditions. The gallons of hot water per day are dependent upon the above variables, and in general can range up to 125 gallons per day for a nominal 24,000 BTU heat pump system, and up to 375 gallons per day for a nominal 60,000 BTU heat pump system in the cooling mode, offering a 100% energy savings over conventional electric water heaters. During the winter months when the heat pump is operating in the heating mode, less hot water is available, but at the same time, the electric water heater will consume less electricity.

## GT Series Geothermal / Water Source Heat Pump Nomenclature

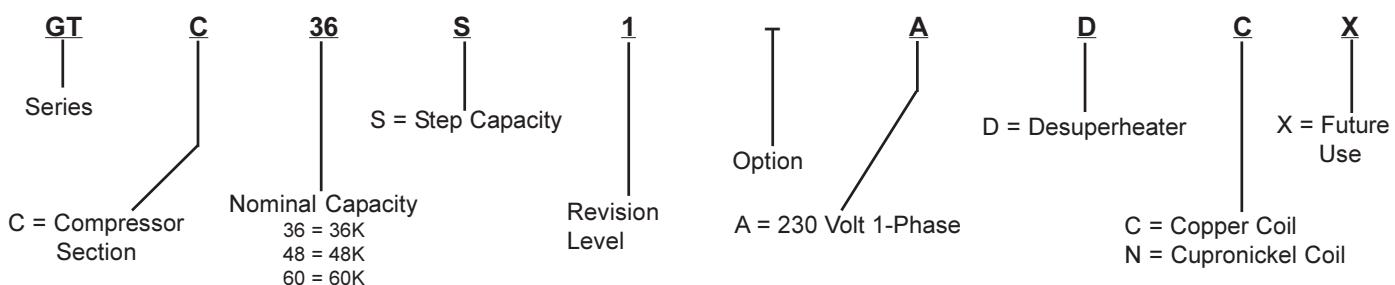
### "A" Coil Section



### Blower Section



### Compressor Section



### Specifications (Coil, Compressor & Blower Sections Stacked Together)

MODEL	GTC36S1	GTC48S1	GTC60S1
Electrical Rating (60HZ/1PH)	230/208-60-1		
Operating Voltage Range	253-197 VAC		
Minimum Circuit Ampacity	26.0	34.0	38.0
+Field Wire Size	#8	#6	#4
Ground Wire Size	#10	#8	#6
++Delay Fuse or Circuit Breaker Max.	40	50	60

#### COMPRESSOR

Volts	230/208-60-1		
Rated Load Amps (230/208)	11.2 / 13.0	16.4 / 19.6	19.2 / 23.6
Branch Circuit Selection Current	16.7	21.2	25.6
Locked Rotor Amps (230/208)	82 / 82	96 / 96	118 / 118

#### BLOWER MOTOR

Horsepower (ECM Motor)	3/4 Variable Speed		
Volts	230/208-60-1		
Motor Amps (Stage #2 @ Rated CFM)	3.4	4.3	4.4

#### FLOW CENTER (Based on DORFC-2)

Volts	230/208-60-1		
Amps	2.14	2.14	2.14

#### DESUPERHEATER PUMP MOTOR

Volts	230/208-60-1		
Amps	0.15	0.15	0.15

## Specifications (for Blower Section Only when Remote Mounted from Compressor)

BLOWER SECTION (If Remotely Mounted)	
Model	GTB1-A
HP/Type	3/4 Variable Speed
Motor Amps (RLA)	6.1
Minimum Circuit Ampacity	8
+Field Wire Size	14
++Delay Fuse Max. or Circuit Breaker	15

**NOTE:** This applies only if blower section is remote mounted from compressor section. When blower section is coupled directly to compressor section, the blower is powered from the compressor section.

+75°C copper wire    ++ HACR type circuit breaker

### Indoor Blower Performance (Rated CFM) ①

MODEL	② Rated ESP	③ MAX ESP	④ Continuous Airflow	⑤ Mild Climate Operation in Part Load Cooling	⑥ Part Load Airflow	Full Load Airflow	⑦ Electric Heat Airflow
GTC36S1	0.15	0.60	600	700	850	1200	1300
GTC48S1	0.20	0.60	750	875	1150	1500	1600
GTC60S1	0.20	0.60	900	1050	1300	1800	1800

① Motor will automatically step through the various airflows with thermostatic control

② ESP = External Static Pressure (inches of water)

③ Maximum allowable duct static

④ Continuous airflow is the CFM being circulated with manual fan operation without any additional function occurring.

⑤ Will occur automatically for first 5 minutes of Part Load Cooling Operation.

⑥ Will occur automatically after five minutes of Part Load Cooling Operation.

⑦ Will occur automatically with control signal input.

**NOTE:** All values can be changed ± 10% via the ± adjustment dip switches on the top select control inclusive in the GTB1-A Blower Section (see Airflow Corrections for performance impact).

### Airflow Corrections

% of Rated Airflow	Total Capacity (MBtuH)	Sensible Capacity (MBtuH)	Power Input (kW)	Heat of Rejection (MBtuH)	Total Capacity (MBtuH)	Power Input (kW)	Heat of Absorption (MBtuH)
90%	0.985	0.844	0.978	0.983	0.988	1.030	0.978
RATED	1.000	1.000	1.000	1.000	1.000	1.000	1.000
110%	1.010	1.050	1.025	1.013	1.010	0.988	1.015

### Correction Factors @ Increased Water Flows

Rated Flow Plus	Cooling		Heating	
	BtuH	Watts	BtuH	Watts
2 GPM	1.005	0.988	1.006	1.002
3 GPM	1.007	0.984	1.009	1.003
4 GPM	1.008	0.979	1.011	1.003

### Shipping Weights

"A" Coil Section	GTA3600UD1-A GTA4860UD1-A	93 lbs. 102 lbs.
"B" Blower Section	GTB1-A	95 lbs.
"C" Compressor Section	GTC36S1 GTC48S1 GTC60S1	248 lbs. 260 lbs. 293 lbs.

### Loop Pump Modules and Pump Outputs for Ground Loop Installations ①

Pump Models	No. of Pumps	WATER FLOW RATE REQUIRED IN GPM				
		7	9	12	15	16
DORFC-1	1	28.5	27.5	25	22.5	22
DORFC-2	2	57	55	50	45	44

① Pump output (feet of head) @ GPM at top of column.

### Antifreeze Percentages by Volume for Ground Loop Installations ①

Type	Minimum Temperature for Freeze Protection			
	10°F (-12.2°C)	15°F (-9.4°C)	20°F (-6.7°C)	25°F (-3.9°C)
Methanol	25%	21%	16%	10%
Ethanol ②	29%	25%	20%	14%
100% USP Food Grade Propylene Glycol	27%	24%	20%	13%

① Loop antifreeze protection must be determined based on loop design and geographic location.

② Must not be denatured with any petroleum based product.

## Ratings Based on Approved Compressor, A-Coil & Blower Combinations

MODEL	System Capacity Modulation	Fluid Flow Rate GPM	Airflow CFM	Ground Loop Heat Pump — Tested & Certified to ISO 13256-1:1998			
				Cooling Brine Full Load 77°F/Part Load 68°F		Heating Brine Full Load 32°F/Part Load 41°F	
				Capacity BTUH	EER BTU/W	Capacity BTUH	COP
GTC36S1	Full Part	8	1200 850	38,800 28,000	17.5 24.9	28,800 22,800	3.90 4.40
GTC48S1	Full Part	12	1500 1150	51,000 38,000	16.0 21.5	37,500 31,000	3.60 4.05
GTC60S1	Full Part	15	1800 1300	61,500 47,500	15.5 20.7	49,000 39,500	3.50 3.90

MODEL	System Capacity Modulation	Fluid Flow Rate GPM	Airflow CFM	Ground Water Heat Pump — Tested & Certified to ISO 13256-1:1998			
				Cooling — EWT 59°F		Heating — EWT 50°F	
				Capacity BTUH	EER BTU/W	Capacity BTUH	COP
GTC36S1	Full Part	6	1200 850	42,000 29,600	21.8 29.4	34,000 25,000	4.50 4.80
GTC48S1	Full Part	7	1500 1150	54,000 40,000	19.0 24.5	46,000 34,000	4.20 4.45
GTC60S1	Full Part	9	1800 1300	63,500 49,000	18.8 24.7	58,000 42,000	4.05 4.25

## Approved Compressor, A-Coil & Blower Section Combinations

Compressor Unit Section	Coil Section	Blower Section
GTC36S1	GTA3600UD1-A	
GTC48S1		GTB1-A
GTC60S1	GTA4860UD1-A	

## Ratings Based on Approved Compressor & A-Coil Only

MODEL	System Capacity Modulation	Fluid Flow Rate GPM	Airflow CFM	Ground Loop Heat Pump — Tested & Certified to ISO 13256-1:1998			
				Cooling Brine Full Load 77°F/Part Load 68°F		Heating Brine Full Load 32°F/Part Load 41°F	
				Capacity BTUH	EER BTU/W	Capacity BTUH	COP
GTC36S1	Full Part	8	1200 850	39,000 27,800	18.2 25.0	27,600 22,200	3.90 4.30
GTC48S1	Full Part	12	1500 1150	51,000 38,000	16.6 21.6	36,400 30,400	3.60 3.95
GTC60S1	Full Part	15	1800 1300	62,000 48,000	16.4 23.2	47,000 37,500	3.40 3.90

MODEL	System Capacity Modulation	Fluid Flow Rate GPM	Airflow CFM	Ground Water Heat Pump — Tested & Certified to ISO 13256-1:1998			
				Cooling — EWT 59°F		Heating — EWT 50°F	
				Capacity BTUH	EER BTU/W	Capacity BTUH	COP
GTC36S1	Full Part	6	1200 850	42,000 29,600	22.8 29.5	33,200 24,200	4.45 4.70
GTC48S1	Full Part	7	1500 1150	54,500 40,000	20.1 24.7	44,500 33,400	4.20 4.35
GTC60S1	Full Part	9	1800 1300	64,000 49,000	20.0 27.4	56,000 40,000	4.10 4.35

ISO Standard 13256-1:1998, "Water to Air and Brine to Air Heat Pumps", which includes watt allowance for water pumping.

Cooling capacity based on 80.6°F DB, 66.2°F WB entering air temperature. Heating capacity based on 68°F DB entering air temperature.

## Approved Compressor and A-Coil

Compressor Unit Section	Coil Section
GTC36S1	GTA3600UD1-A
GTC48S1	
GTC60S1	GTA4860UD1-A

- Intertek ETL Listed to Standard for Safety Heating and Cooling Equipment ANSI/UL 1995/CSA 22.2 No. 236-05, Third Edition.



PATENT PENDING

## For Use with Gas or Oil Furnace as Dual Fuel Installation

The GTC Compressor Unit Sections may be approved for use with certain 3rd Party A-Coils.  
Refer to 3rd Party A-Coil Supplier for approved combinations and ratings.

## Refrigerant Connections (Self-Sealing Fittings)

Part Number	Description	Line Size O.D.
GTLS-SK4-1	Line Set Stub Kit with Two Pair Ends ①	3/8" & 7/8"
GTLS-SK2-1	Line Set Stub Kit with Single Pair Ends ①	3/8" & 7/8"
GTLS-03-1	3' Line Set with Fittings	3/8" & 7/8"
GTLS-15-1	15' Line Set with Fittings	3/8" & 7/8"
GTLS-25-1	25' Line Set with Fittings	3/8" & 7/8"
GTLS-35-1	35' Line Set with Fittings	3/8" & 7/8"
GTLS-50-1	50' Line Set with Fittings	3/8" & 7/8"

① One pair consists of one each of 3/8" liquid and 7/8" vapor self-sealing fittings with short section of tube with 90° bend and each has 1/4" service port.



GTLS-SK2-1 (Shown)

## Horizontal Drain Pan Kit

GTHZ1	Horizontal Drain Pan Kit for GTA "A-Coil" Sections
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## Remote Condenser Cover

GTLID	Top Cover for GTC Condensing Sections when Installed as Split-System
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## Filter Rack

FR23	Filter Rack 16x25x1 with MERV 2 Filter (Aluminum mesh washable, maximum velocity 650 FPM)
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## Optional Field Installed Start Kits for 1-Phase Models ①

Unit Models	Field Installed Part Number
GTC36S1-A	SK114
GTC48S1-A	SK111
GTC60S1-A	SK115

① Start capacitor and potential relay start kit can be used with all -A single phase models only. Increases starting torque 9x.  
Do not use if CMC-15 is used.

## Optional Field Installed Start Kit for 1-Phase Models ②

Unit Models	Field Installed Part Number
All 1-Phase	CMC-15

② PTCR start kit can be used with all -A single phase models. Increases starting torque 2-3x. Not used for -B or -C three phase models.  
Do not use if SK111, SK114 or SK115 is used.

## Ground Loop Accessories

Heat Pump Model	Part Number	Required Quantity	Description
<b>NOTE: Order 1 loop flow center based on required GPM for heat pump and feet of head required for loop:</b>			
All	DORFC-1	1	Loop Flow Center with Cabinet, 230V-60Hz-1Ph, 1 pump, 22 Ft. Hd. @ 16 GPM, double o-ring fittings
All	DORFC-2	1	Loop Flow Center with Cabinet, 230V-60Hz-1Ph, 2 pump, 44 Ft. Hd. @ 16 GPM, double o-ring fittings
All	DORLFC-1	1	<b>Loop Flow Center Kit containing:</b> (2) 1" barbed 90° double o-ring elbows with 1/4" FPT ports and 8603-026 pressure/temperature test plugs (for heat pump connection). See DORB1-90-4HC for reference (2) 1" barbed straight double o-ring fittings (for loop flow center connection on heat pump side) See DORB1-S-4HC for reference (1) 12' section of 1" ID 150 PSI hose (8) 1" SS hose clamps
<b>NOTE: Order 1 of the following for loop-side connections to loop flow center:</b>			
All	DORB1-S-4HC	1	(2) 1" barbed straight double o-ring fittings with (4) 1" SS hose clamps
All	DORF125-S	1	(2) 1.25" fusion straight double o-ring fittings
<b>Additional accessory items available:</b>			
	HK1-25	Each	(1) 25' section of 1" ID 150 PSI hose



**DORFC-2**

**Elbow, 1" Hose Barb X Double O-ring with 1/4" Port and Pressure/Temperature Test Plugs**  
**DORB1-90-4HC**

**1" Hose Barb X Double O-ring**  
**DORB1-S-4HC**

**1-1/4" Socket Fusion X Double O-ring**  
**DORF125-S**

## Ground Loop Service Accessories

Heat Pump Model	Part Number	Required Quantity	Description
	DORCL1-90	Each	(2) 90° double o-ring quick-connect cam-lever male fittings for flush attachment to loop flow center
	CLB1-S	Each	(2) 1" straight barbed quick-connect cam-lever female fittings to connect to DORCL1-90 fittings above
	GGK-1	Each	(1) Geo-Goosier w/shut-off valve, 0-100 PSI gauge, garden hose connection, P/T fitting 1/8' probe
	DORGHMT	Each	(1) Double o-ring x male garden hose adapter fitting for loop flow center (to burp/boost loop)



**1" Cam Lever Male X Double O-ring**  
**DORCL1-90**



**CLB1-S**



**Garden Hose Male X O-ring (single) Adapter**  
**DORGHMT**



**GGK-1**

## Ground Water/Water Loop Accessories

Heat Pump Model	Part Number	Required Quantity	Description
All	GWK-1	1	<b>Ground Water Kit containing:</b> (2) 1" MPT 90° double o-ring elbows with 1/4" FPT ports and 8603-026 pressure/temperature test plugs (for heat pump connection). See DORMP1-90 for reference (1) 3/4" FPT 24V brass motorized slow open/close valve with end switch — See 8603-030 for reference
<b>NOTE: Order correct constant flow valve for rated GPM of heat pump, 1 required per unit</b>			
GTC36	CFV-6	1	Constant flow valve, 6 GPM, 3/4" FPT
GTC48	CFV-7	1	Constant flow valve, 7 GPM, 3/4" FPT
GTC60	CFV-9	1	Constant flow valve, 9 GPM, 3/4" FPT



Elbow, 1" MPT X Double O-ring with 1/4" Port and Pressure/Temperature Test Plugs  
**DORMP1-90**



**8603-030**



**8603-006**

## Water Supply Valves

8603-030	Each	3/4" FPT 24V brass slow open/close valve with end switch
8603-006	Each	1" FPT 24V PVC solenoid valve with flow control and internal manual bleed lever

## Individual Double O-Ring Fitting Packs (Qty 2 per pack)

DORB1-90-4HC	(2) 1" barbed 90° double o-ring elbows with 1/4" FPT ports, 8603-026 pressure/temperature test plugs, and (4) SS 1" hose clamps
DORB1-S-4HC	(2) 1" barbed straight double o-ring fittings with (4) 1" SS hose clamps
DORMP1-90	(2) 1" MPT 90° double o-ring elbows with 1/4" FPT ports and 8603-026 pressure/temperature test plugs
DORMP1-S	(2) 1" MPT straight double o-ring fittings
DORFP1-S	(2) 1" FPT straight double o-ring fittings
DORS1-S	(2) 1" copper sweat straight double o-ring fittings with 1/4" FPT ports and 8603-026 pressure/temperature test plugs



1" MPT X Double O-ring  
**DORMP1-S**



1" Swivel X Double O-ring  
**DORFP1-S**



1" Copper Sweat X Double O-ring with 1/4" FPT Port & Pressure/Temperature Test Plugs  
**DORS1-S**

## Ground Water/Water Loop Service Accessories

All	8603-017	Each	Flow Meter, 1-17 GPM, 1" FPT
All	8603-026	Each	1/4" pressure/temperature test plug
All	8603-027	Each	1/4" FPT gauge adapter w/ 1/8" heavy duty probe
All	8603-028	Each	1/4" MPT 0-100 PSI gauge
All	8603-029	Each	Pocket thermometer, 1/8" probe, 0 to +220F



**8603-017**



**8603-026**



**8603-027**

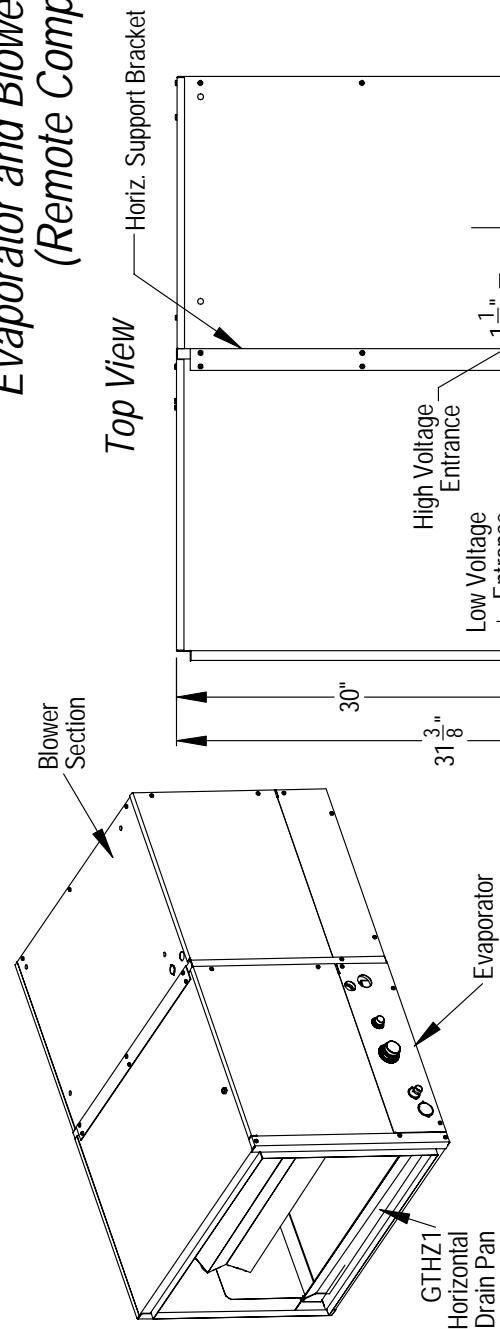


**8603-028**



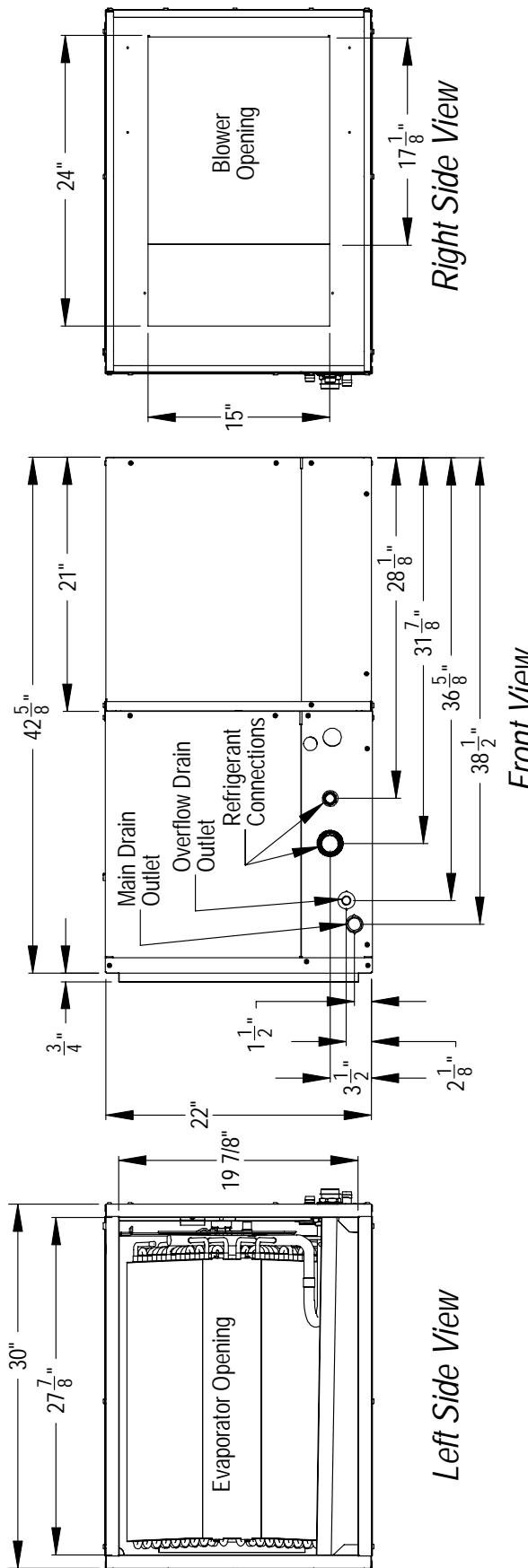
**8603-029**

*Evaporator and Blower in Horizontal Position  
(Remote Compressor Section)*



**NOTE:**

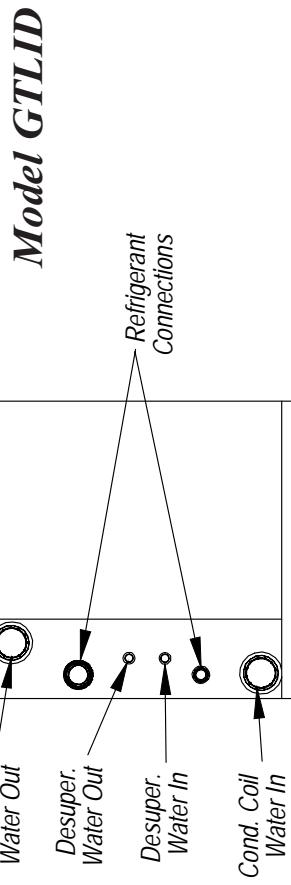
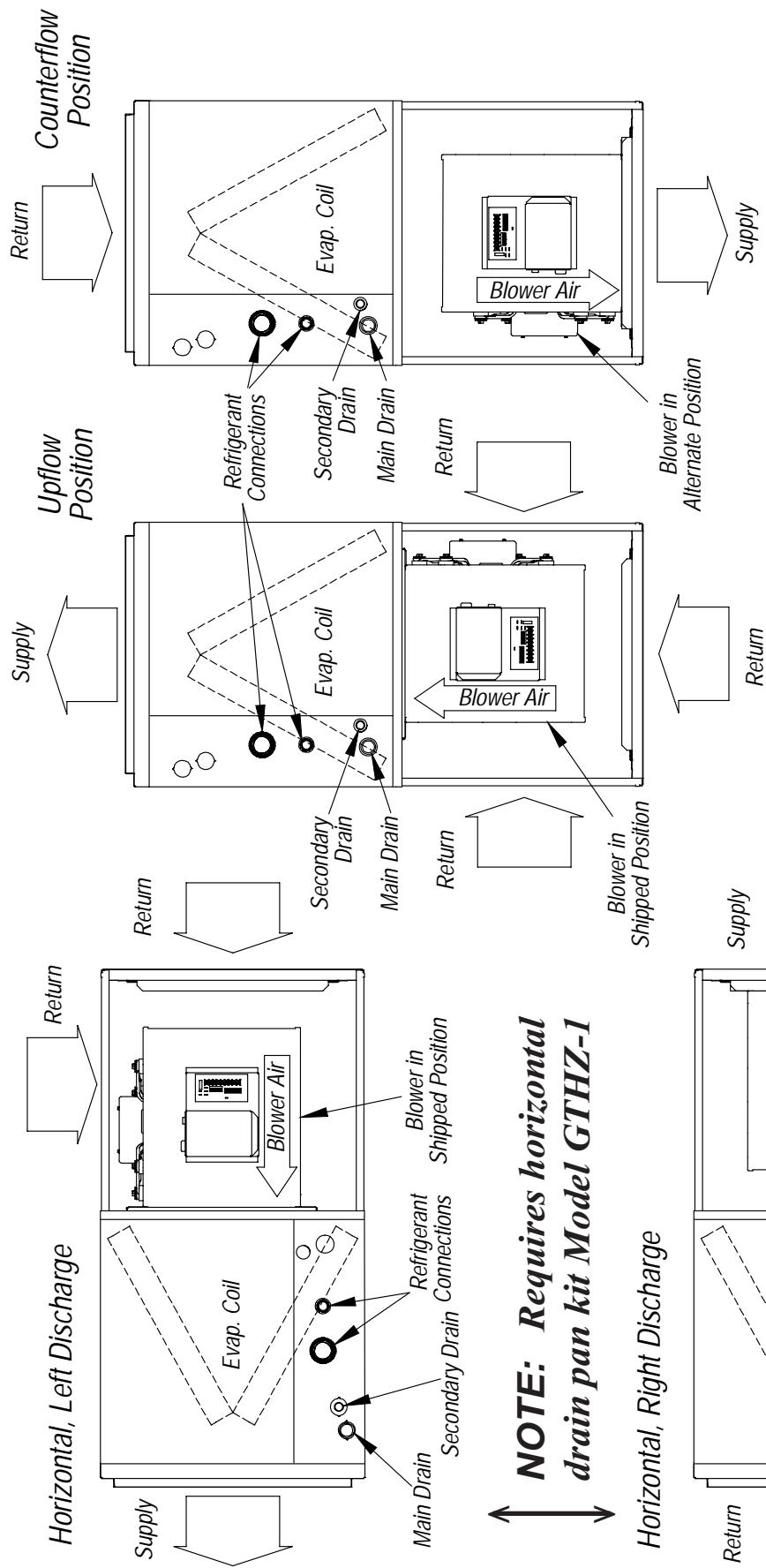
**Requires**  
**horizontal**  
**drain pan kit**  
**Model GTHZ-1**



*Front View*

*Left Side View*

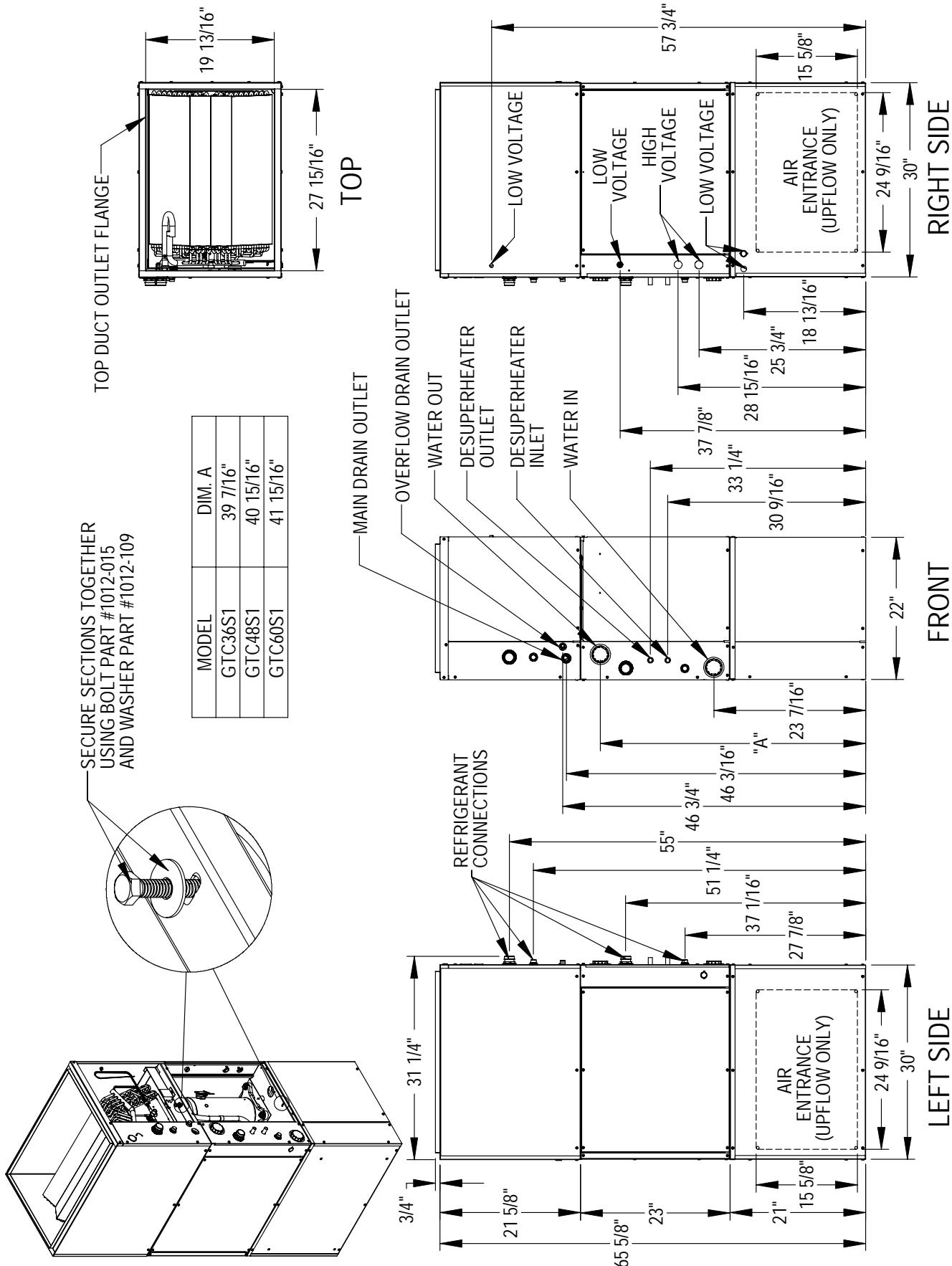
*Right Side View*



### Remote Condenser Section

MIS-2826

<b>Air Filter Required on Return Air Side for All Installations</b>	
Upflow installations can use (1) FR23 (16x25x1) or field supplied equivalent on either side of the blower section. Use of (2) on both sides is optional.	
Bottom return for upflow and top return for downflow must be field supplied.	
For horizontal attic or crawl space installations filter arrangement must be field supplied & should be located in readily accessible location for the user.	
See additional information on Pages 12 & 13.	



**Upflow Position**

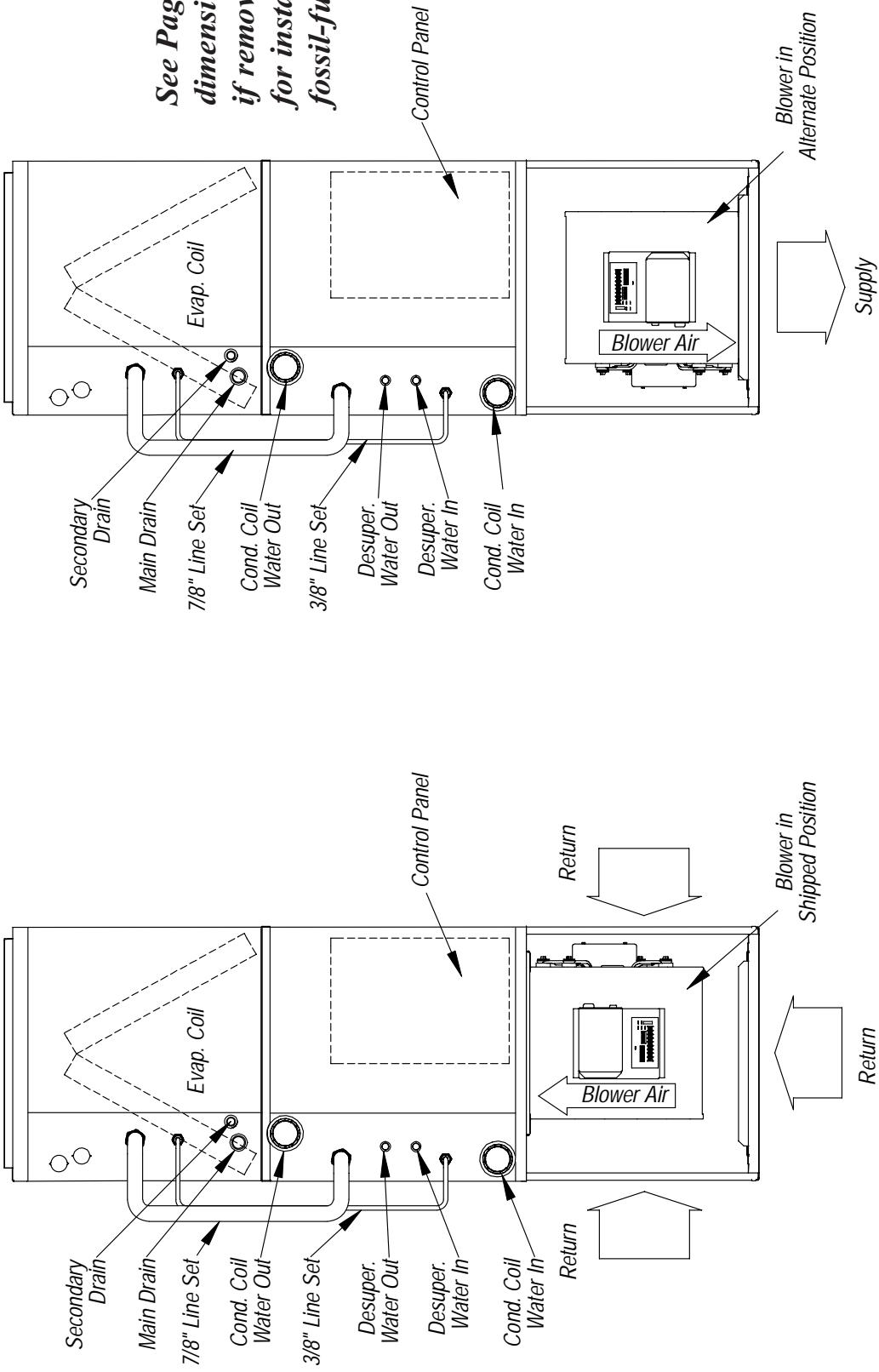
Return

**Upflow Position**

Supply

**NOTE:**

*See Page 20 for physical dimensions of GTA coil if removed from casing for installation on a fossil-fuel furnace.*



<b>Air Filter Required on Return Air Side for All Installations</b>
Upflow installations can use (1) FR23 (16x25x1) or field supplied equivalent on either side of the blower section. Use of (2) on both sides is optional.
Bottom return for upflow and top return for downflow must be field supplied.
See additional information on Pages 12 & 13.

MIS-2828

## Filter Application Table

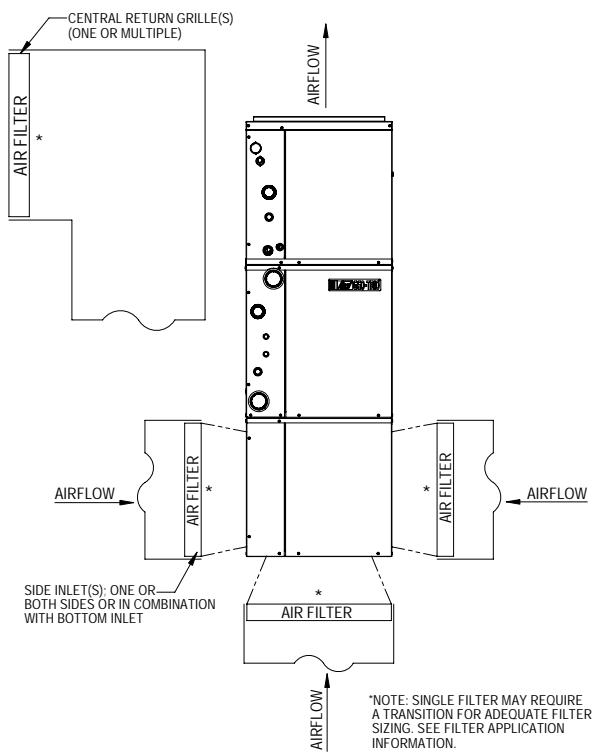
Many standard size filters are represented below since there can be a wide variety of possibilities depending upon application position of the heat pump system and the return air duct installation.

Filter Nominal Size	Surface Area FT <sup>2</sup>	Filter Type	Airflow CFM Capability @ 300 FPM Velocity	Airflow CFM Capability @ 500 FPM Velocity	Airflow CFM Capability @ 625 FPM Velocity
10" X 20" X 1"	1.39	1" Fiberglass Disposable	415	Not Recommended	Not Recommended
12" X 20" X 1"	1.67		500		
14" X 20" X 1"	1.94		580		
14" X 25" X 1"	2.43		730		
16" X 20" X 1"	2.22		670		
16" X 25" X 1"	2.78		840		
20" X 20" X 1"	2.78		840		
20" X 25" X 1"	3.47		1050		
24" X 24" X 1"	4.00		1200		
10" X 20" X 2"	1.39		415		
12" X 24" X 2"	2.00	2" Std. Fiberglass Disposable	700	Not Recommended	Not Recommended
14" X 20" X 2"	1.94		600		
14" X 25" X 2"	2.43		580		
16" X 20" X 2"	2.22		730		
16" X 25" X 2"	2.78		670		
20" X 20" X 2"	2.78		1120		
20" X 25" X 2"	3.47		840		
24" X 24" X 2"	4.0		1400		
10" X 20" X 2"	2.78		840		
20" X 25" X 2"	3.47		1400		
24" X 24" X 2"	4.00		1750		
10" X 20" X 1"	1.39	1" Pleated Filter	1200	Not Recommended	Not Recommended
12" X 24" X 1"	2.00		425		
14" X 20" X 1"	1.94		700		
14" X 25" X 1"	2.43		600		
16" X 20" X 1"	2.22		980		
16" X 25" X 1"	2.78		590		
20" X 20" X 1"	2.78		1215		
20" X 25" X 1"	3.47		670		
24" X 24" X 1"	4.00		1115		
10" X 20" X 2"	1.39		840		
12" X 24" X 2"	2.00	2" Pleated Filter	1400	Not Recommended	Not Recommended
14" X 20" X 2"	1.94		840		
14" X 25" X 2"	2.43		1740		
16" X 20" X 2"	2.22		1050		
16" X 25" X 2"	2.78		1200		
20" X 20" X 2"	2.78		1740		
20" X 25" X 2"	3.47		1400		
24" X 24" X 2"	4.00		1740		
12" X 24" X 4"	2	4" Pleated Filter	1400	Not Recommended	Not Recommended
16" X 20" X 4"	2.22		1115		
20" X 20" X 4"	2.78		1250		
20" X 25" X 4"	3.47		1400		
24" X 24" X 4"	4		1740		

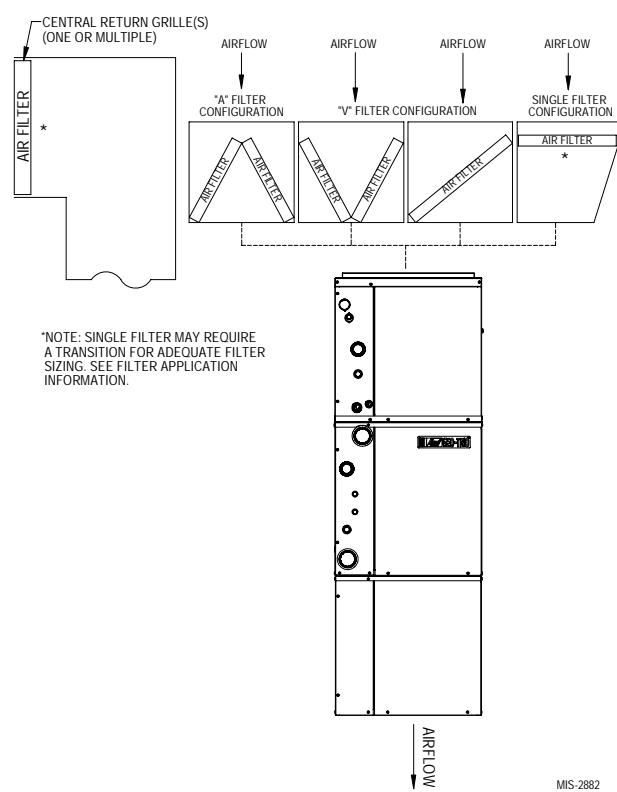
**NOTE:** FR23 16x25x1 side filter rack has a washable multi-layer aluminum mesh filter that is rated at 650 FPM maximum.

## Filter Application for All Installation Positions

### UPFLOW



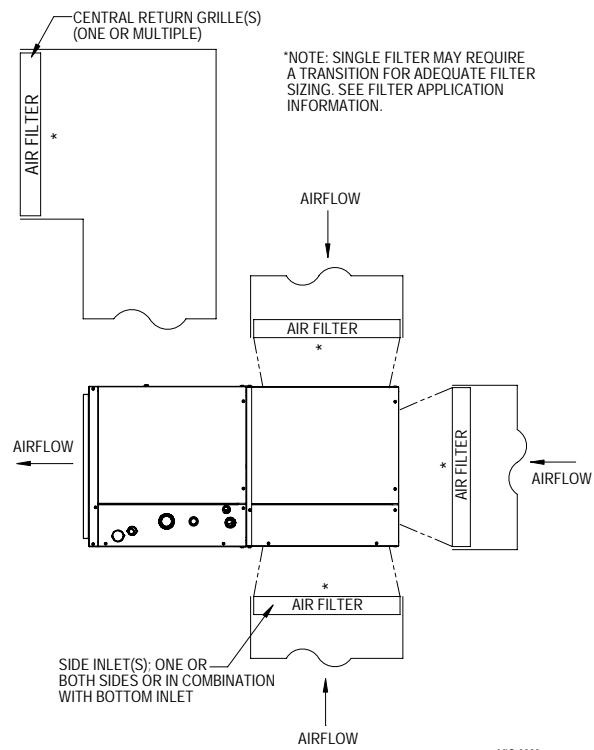
### COUNTERFLOW



MIS-2881

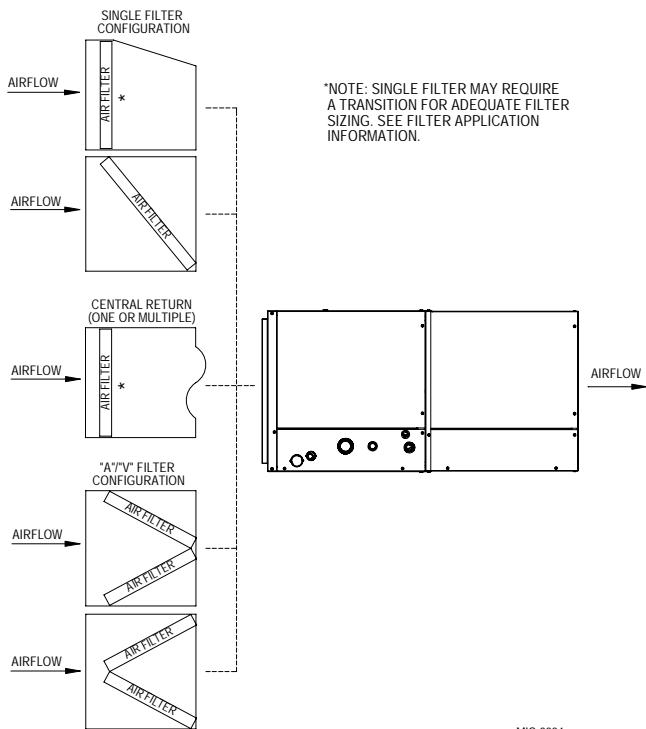
MIS-2882

### HORIZONTAL LEFT DISCHARGE



MIS-2883

### HORIZONTAL FRONT DISCHARGE



MIS-2884

**FILTERS SHOULD ALWAYS BE APPLIED IN A MANNER THAT MAKES THEM EASY TO ACCESS & CHANGE.**







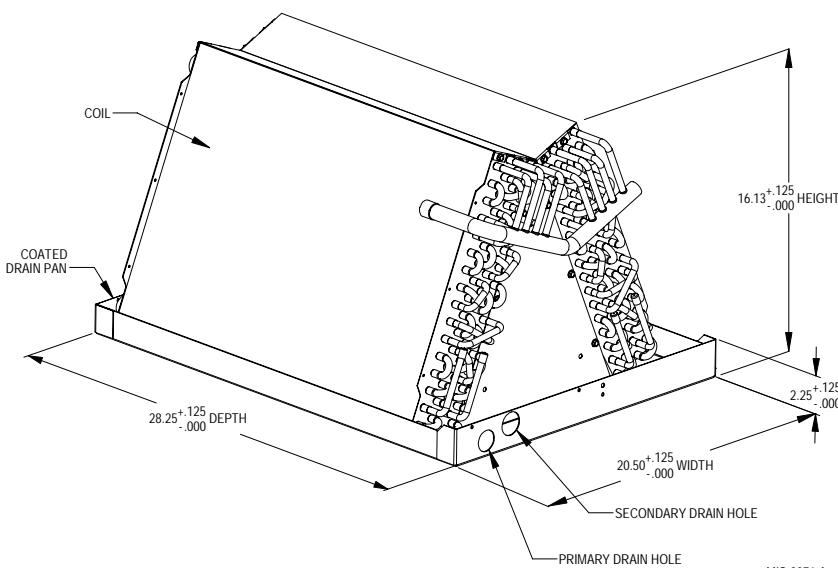






## GTA Coil Dimensions if Used Without Cabinet

GTA Coil Dimensions If Used Without Cabinet



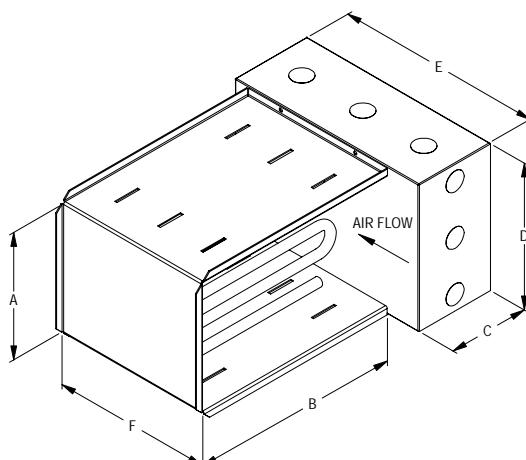
MIS-287 A

### Duct Heaters for Upflow and Horizontal Installation Only (Field Installed, Separate Power Supply Required)

For Use With	Duct Heater Part Number	Heater Package	240 Volts			208 Volts			Minimum Circuit Ampacity	Maximum HACR Circuit Breaker	Field Wire Size +
			KW	Amps	BTUH	KW	Amps	BTUH			
All GTC*S1 Models	8604-080 MR812-5-1	240/208-60-1	5.0	20.8	17,065	3.75	18.0	12,799	26.0	30	#10
	8604-081 MR816-9.8-1	240/208-60-1	9.8	40.8	33,447	7.35	35.3	25,086	52.0	60	#6
	8604-082 MR1218-14.7-1	240/208-60-1	14.7	61.2	50,171	11.0	52.9	37,543	76.6	80	#4
	8604-083 MR1218-19.2-1	240/208-60-1	19.2	81.7	65,530	14.4	69.2	49,147	102.0	125	#1

+ Based upon 75°C copper wire. All wiring must conform to National Electric Code (Latest Edition) and all local codes.

Duct Heater Part Number	DIMENSIONS IN INCHES					
	A	B	C	D	E	F
8604-080	7	11.5	4.5	8	11.5	8.6
8604-081	7	15.5	4.5	9.5	11.5	8.6
8604-082	11	17.5	5.5	14.5	18	8.6
8604-083	11	17.5	5.5	14.5	18	8.6



MIS-2880

Horizontal – Left to Right Airflow (Shown)



Before purchasing this appliance, read important energy cost and efficiency information available from your retailer.

Form No.  
S3443  
February, 2011

Supersedes NEW